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**EFFECT OF ADDED MAGNESIUM AND
PHOSPHATE ION CONCENTRATIONS ON
STABILITY CHARACTERISTICS
OF
NR LATEX AND TENSILE PROPERTIES OF
VULCANIZED DIPPED PRODUCTS**

BY

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ABSTRACT

Latex from Hevea brasiliensis tree, is always unstable. It contains insufficient phosphate to precipitate its magnesium on ammoniation as magnesium ammonium phosphate. After centrifuging, magnesium remains in the concentrated latex and is partly responsible for its abnormal properties specially for its low mechanical stability and abnormal gelling characteristics. The properties are improved by the addition of excess phosphate before processing. But some time, ^{latex} with higher mechanical stability time shows poor properties in processing.

The effect of Mg^{2+} and PO_4^{3-} ion concentration on stability characteristics of latex and physical properties of dipped products have been investigated in this study.

A series of latex samples were prepared by adding magnesium sulphate as a source of Mg^{2+} and diamonium hydrogen phosphate as a source of PO_4^{3-} .

Stability characteristics were measured for the above series of latex samples, and for that mechanical stability time, chemical stability time, volatile fatty acid number and viscosity tests were repeated weekly.

The optimum stabilization was determined in order to obtain maximum mechanical stability, chemical stability time and minimum viscosity. According to the results, it was observed that the mechanical stability time, chemical stability time have a maximum and viscosity has a minimum around 30ppm PO_4^{3-} level.

Using a surgical glove formula, dipped films and casted films were prepared. The vulcanizates obtained (casted films and dipped films) were tested for their tensile properties (aged and unaged) and the sample having optimum tensile value was investigated as well.

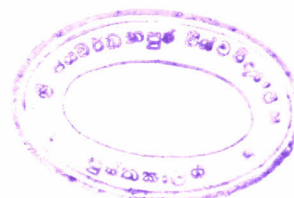
CONTENTS

ACKNOWLEDGEMENT	iv
ABSTRACT	xi
 CHAPTER ONE		
1.0 Introduction	1
1.1 Constitutes of NR Latex	2
1.1.1 Nature of Materials	2
1.1.2 Structure & Composition of NR latex	2
1.1.3 Chemical Composition of NR latex	3
1.2 Stabilization of rubber particles in field latex due to the electrostatic repulsion	5
1.3 Preservation of NR Latex	5
1.4 Concentrated latex	8
1.4.1 Centrifuged latex	8
1.5 cross-linking of NR	8
1.6 Sulphur Vulcanization	9
1.7 Non sulphur Vulcanization	10
1.8 Current position of latex concentrate industry	10
 CHAPTER TWO		
2.0 literature review and objectives	12
2.1 Parameters to measure the stability of NR Latex	13
2.1.1 Mechanical stability time (MST)	13
2.1.1.a Spontaneous enhancement of MST in latex concentrate	15
2.1.1.b Variation of MST in latex with addition of stabilizers	15
2.1.2. Chemical stability time	16
2.1.3. Volatile fatty acid number (VFA)	17
2.1.4. Viscosity	19

2.2 Earlier investigations related to the effect of Mg^{2+} and PO_4^{3-} ions on stability of the latex	19
2.3 Factors effecting stability of NR Latex	20-22
2.4 Effect of metallic ions on destabilization & concentration of latex	25
2.5 Form in which Mg occurs in latex	25
2.6 The objective for undertaking this investigation	26

CHAPTER THREE

3.0 Experimental Procedures	27
3.1 Determination of the effect of phosphate and magnesium ion concentrations on stability of Latex	28
3.1.1 Materials	28
3.1.1.1 Latex	28
3.1.1.2 Reagents	28
3.1.1.3 Other ingredients	29
3.1.2 Characterization of centrifuged latex sample	29
3.1.2.1 Determination of dry rubber content	29
3.1.2.2 Determination of total solid content	30
3.1.2.3 Determination of alkalinity	31
3.1.2.4 Determination of magnesium content	32
3.1.2.5 Determination of mechanical stability time (MST)	33
3.1.2.6 Determination of volatile fatty acid number	33
3.1.2.7 Determination of Chemical Stability time	34
3.1.2.8 Determination of viscosity	34
3.1.3 Preparation of the series of samples	35
3.1.4 Determination of the stability of latex	36
3.2 Determination of the effect of phosphate and magnesium concentrations on physical properties of latex based products	36
3.2.1 Materials (to prepare surgical glove films)	36
3.2.1.1 Latex	36
3.2.1.2 Reagents	36
3.2.1.3 Compounding Ingredients	36



4.2.3	Tensile properties of vulcanized unaged dipped Films and casted films	60
4.2.4	Tensile properties of vulcanized, aged, dipped films and casted films	61-63

CHAPTER FIVE

5.0	Discussion	64
5.1	Variation of the mechanical stability value	65
5.2	Variation of the chemical stability values	66
5.3	Variation of volatile fatty acids	66
5.4	Variation of viscosity of the latex samples	67
5.5	Effect of Mg^{2+} and PO_4^{3-} ion concentration on tensile properties	67-68

CHAPTER SIX

6.0	Conclusions and recommendations for further work	69
6.1	Conclusions	70
6.2	Suggestions for further work	71

REFERENCES	72
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